

PRASHANT D. SAWAKHANDE

Diploma in Mechanical

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Objective

My career objective is to continue to utilize my strengths in the development, implementation and management of the quality management system with Supplier. I am looking for the great opportunity that offers me challenging assignments, professional development and career growth.

Area of Expertise

Working Areas

Spring, Sheet metal,
Press part (Tooling),
Clutch, Brakes, Fabrication &
Machining precision

Product development Activity

Feasibility study with cross
function team.
Product Process preparation.
Product costing preparation.
PFMEA, Product & Process
Validation.
Quality Plan Sign Off.
Production Management.
Production Planning.

Business excellence

SAP (PP module)
ERP
5 S
Kaizen

Documented Activity

Policy / Procedure Development,
KPI Analysis,
CP, PFD, PPAP Verification &
Approved.
APQP Activity.
MRM,
Customer audit Action.

Certified Auditor

ISO 9001:2015
Internal auditor.
IATF 16949:2016.

Supplier Activity

Develop new vendor.
Vendor Evaluation.
Vendor Audit Planning.
Vendor Audit Scheduling,
Audit Execution; Audit Reporting,
Audit Verification and Follow-up.

Knowledge of Problem Solving Technique

SPC, MSA, Root-cause Analysis,
Why-Why Analysis,
8D Verification.

Professional Work Experience

M/S. KRISTEEL SHINWA INDUSTRIES LTD, Silvassa

Designation : - Assistant Manager- PRODUCTION & QA

Duration : - 27-Jun-2022 to till date

C.T.C. : - 6.50 Lacks / Annum

Which is manufacturing of leading global manufacturer & exporter of precision Measuring Instruments, Engineering Gauges & Tools, Photochemical Machined Parts, Press Parts, Wave Solder Pallets, SMT Stencils, & Textile Machinery, etc. 30% of business is export.

PRODUCTION ROLES & RESPONSIBILITIES:

PEOPLE MANAGEMENT:

- Manpower handling Shift planning.
- Production Team and other staff in assigned area.
- Provide motivation, support and guidance to all employees.
- Identify Skill, training people and skill development.
- Managing the production team, including hiring, training, and evaluating performance with recruitment team.

SAFTY AND ENVIRONMENTAL:

- Maintained manufacturing housekeeping ensuring clarity of process and WIP to 5S Standards.
- Ensure that all Environmental Policies, Procedures & Work Instructions are adhered to.
- Ensure all employees follow industry standard health and safety guidelines.

PRODUCTCTIVITY AND QUALITY:

- Developing production schedules and ensuring that they are followed to meet production targets.
- Planning and organizing production processes to ensure that products are manufactured efficiently and cost-effectively.
- Developing and implementing production procedures and policies to ensure compliance with regulatory requirements and industry standards.
- Collaborating with other departments, such as Quality Control, Research and Development, and Regulatory Affairs, to ensure that products are manufactured in compliance with relevant regulations and guidelines.
- Monitoring production processes to identify and address any issues or problems that may arise. Communicate any problems or obstacles to senior management.
- Implementing and monitoring quality control measures to ensure that products meet established specifications.
- Maintaining production records and reports to track productivity, quality, and compliance.
- Monitor and maintain all parameters per SOPs, Work Instructions, Process Flow Diagram, Control plan and PFMEA.

EQUIPMENT AND MATERIALS:

- Evaluate machine resources to ensure productivity and minimal downtime.
 - Ensuring that production facilities and equipment are properly maintained and serviced.
 - Manage stock procurement and inventory of raw material.
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Professional Work Experience

QA ROLES & RESPONSIBILITIES:

PEOPLE MANAGEMENT:

- Manpower handling Shift planning.
- Quality Team (Inward, In process, Final Inspection, SQA) in assigned area.
- Provide motivation, support and guidance to all employees.
- Identify Skill, training people and skill development.
- Managing the production team, including hiring, training, and evaluating performance with recruitment team.

SAFETY AND ENVIRONMENTAL:

- Maintained manufacturing housekeeping ensuring clarity of process and WIP to 5S Standards.
- Ensure that all Environmental Policies, Procedures & Work Instructions are adhered to.
- Ensure all employees follow industry standard health and safety guidelines.
- Ensuring attending to the safety requirements of the plant.

PRODUCTIVITY AND QUALITY:

- Quality Assurance & Control at every stage of manufacturing from RM thru WIP to FG.
- Ensuring quality testing of raw materials.
- Third party inspection management.
- To prepare and issue SOPs, Work Instructions, Process Flow Diagram, Control plan and PFMEA.
- To prepare and submitted PPAP documents to customer.
- Verification and Root cause analysis of rejected materials.
- Monitoring Calibration calendar.
- Collaborating with other departments, such as Research and Development, Production, Purchase to ensure that products are manufactured in compliance with relevant regulations and guidelines.
- Design new systems and processes for efficiency improvement.
- Identify projects for minimizing wastage in processes.
- Productivity improvement activities.
- 7 QC project involvements for PPM reduction.
- Resolving customer complaints with 8D submission.
- Documentation of ISO 9001:2015.

EQUIPMENT AND MATERIALS:

- Evaluate machine resources to ensure productivity and minimal downtime.
- Ensuring that production facilities and equipment are properly maintained and calibrated.

Professional Work Experience

M/S. GALA PRECISION ENGINEERING PVT LTD, Thane

Designation: - Assistant Manager- NPD & QA

Duration : - 04-Feb-2004 to 28-Feb-2020

C.T.C. : - 6.15 Lacks / Annum

Which is Manufacturing of Precision press part, Disc spring, Spiral spring, wedge locking washer, Auto components, etc. 80% of business is export

- Preparation of Product Feasibility study and defined process with cross functional team.
- Verified and validation of Proto type Process Flow Diagram, Control plan and PFMEA.
- Preparation of Raw material specifications.
- Monitoring and execution product process. New Tool Development.
- Validation of new developing parts which includes dimensional inspection, metallurgical & Functional Testing.
- On time product developed and successfully submitted to customer.
- Preparation of Quality plan sings off.
- New Supplier Development with NPD parts & PPAP review as per requirements.
- Regular follow up with supplier and ensure closer of NC communicated by SQA Team.
- Quality Problem solving and technical support to supplier & Supplier Up gradation with review of Process capability for reducing rejection.
- Supplier related all point present in monthly Management Review Meeting.
- Successful involvement to transition TS 16949 to IATF 16949 for QA related activity.
- Maintained all Audit findings & NC closures Supplier & Internal audit.
- Specifying quality requirements of raw materials with suppliers.
- Monitoring APQP phase with all PPAP documents preparation as per ISO/TS 16949:2009 & Implementation for new developing parts.
- Monitoring and execution 5S system with Team.
- Monitoring and execution Kaizen system with Team
- Determining training needs & providing training to Team.

Professional Work Experience

M/S. MIKA ENGINEERING (INDIA) PVT LTD, Vasai Thane

Designation: - Die Maker – Tool Room

Duration : - Dec-2003 to Jan-2004

C.T.C. : - 2.75 Lacks / Annum

This is working with various automobile concerns like M/S M & M Ltd, M/S Larsen & Toubro Ltd, M/S Mahindra Sona, Ltd, M/S Jaya Hind Ltd, Godrej & Boyce mfg. co. Ltd, etc.

- Study of Tool design.
- Manufacturing New Tools.
- Monitoring and Validate New Tool trials
- Working on Tool maintenance.
- Regular follow up with supplier.

M/S. DAGGER FORST TOOL LTD, Thane

Designation: - Fitter – Maintenance Department.

Duration : - 11-Oct-2002 to 10-Oct-2003

C.T.C. : - 1500 stipend / month

Which is India's leading air conditioning and commercial refrigeration company

- Machine maintenance.
- Manufacturing new SPM machine.
- Monitoring daily maintenance plan
- Daily reporting with Department head.

M/S. BLUE STAR LTD, Thane

Designation: - Inplant Trainer – Cold Room mfg. Division

Duration : - 28-Jan-2002 to 27-Feb-2002

C.T.C. : - 1500 stipend / month

Which is India's leading air conditioning and commercial refrigeration company

- Machine operator.
 - Manufacturing new cold store room.
 - Monitoring daily production plan
 - Daily reporting with plant head.
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Education

- Diploma in Mechanical Engineering with Second Class (60.88) Passed in July-2009 from J.R.N Rajasthan Vidyapeeth University.
- National Apprenticeship (NCTVT) in Fitter trade with First Class (73%) Passed in July-2002 from Mumbai.
- Industrial Training Institute (ITI) in Fitter trade with First Class (73%) Passed in July-2002 from Mumbai
- HSC in Science with Second Class (41.33%) Passed in Feb-2000 from Kolhapur Maharashtra University.

Key Project

- Best kaizen award by Gala Precision Engineering, Thane.

Professional Training

- Integrated Management System Lead Auditor: - ISO 9001:2015,
- IATF 16949:2016 Internal Certified Auditor
- Core Tool (PFMEA, APQP, SPC, MSA, PPAP).
- MSCIT.

Personal Details

- Name :- Prashant Dinkar Sawakhande
- Father Name :- Dinkar Janu Sawakhande
- Date of Birth :- 03-Sep-1979
- Marital status :- Married
- Languages :- Marathi, English, Hindi
- Address :- Thane, Maharastra.

Declaration

I hereby declare that the information given above is true to the best of my knowledge & belief. I am confident of my ability to work with team.

Date:-

Place:-Thane

Prashant Dinkar Sawakhande